

In the Claims:

1. (Previously Presented) A method of forming localized positive optical power units, comprising:
forming a first substrate that comprises photo-polymer or plastic material and includes a complement to a desired arrangement of localized positive optical power units; and
molding a plurality of localized positive optical power units onto a second substrate using the first substrate that comprises photo-polymer or plastic material as a mold for the second substrate.
2. (Previously Presented) The method of claim 1, wherein the first substrate is designed using one of computer aided design or an optical ray tracing program.
3. (Previously Presented) The method of claim 2, wherein the first substrate is manufactured using precision milling or is ground to form a press or planar mold.
4. (Previously Presented) The method of claim 1, wherein the plastic material comprises a thermal plastic material which is hardened to retain its shape.
5. (Previously Presented) The method of claim 1, wherein the photo-polymer material comprises a photo-polymer that is polymerized with ultraviolet light.
6. (Previously Presented) The method of claim 1, wherein the first substrate further comprises a first layer comprising aluminum on the complement to the desired arrangement of localized positive optical power units and a second layer comprising nickel on the first layer.

7. (Withdrawn) The method of claim 1, wherein the first substrate is configured to wrap around a cylinder or roller, which is then used to mold the plurality of localized positive optical power units onto the second substrate.

8. (Withdrawn) The method of claim 1, wherein molding a plurality of localized positive optical power units onto a second substrate using the first substrate comprises heating the first substrate and then embossing a plurality of localized positive optical power units onto the second substrate using the heated first substrate.

9. (Canceled)

10. (Previously Presented) The method of claim 1, wherein the localized positive optical power units comprise projecting members.

11. (Original) The method of claim 10, wherein the projecting members are spherical, or approximately spherical.

12. (Canceled)

13. (Previously Presented) The method of Claim 1 wherein molding a plurality of localized positive optical power units onto a second substrate using the first substrate comprises molding a plurality of localized positive optical power units onto a second substrate that comprises photo-polymer or plastic material using the first substrate that comprises photo-polymer or plastic material as a mold for the second substrate.

14. (Previously Presented) The method of Claim 13 wherein the second substrate comprises photo-polymer material, the method further comprising hardening the plurality of localized positive optical power units on the second substrate by photo-polymerization.

15. (Previously Presented) The method of Claim 14 wherein hardening comprises hardening the plurality of localized positive optical power units on the second substrate by photo-polymerization with ultraviolet light.

16. (Previously Presented) The method of Claim 5 wherein molding a plurality of localized positive optical power units onto a second substrate using the first substrate comprises molding a plurality of localized positive optical power units onto a second substrate that comprises photo-polymer or plastic material using the first substrate that comprises photo-polymer or plastic material as a mold for the second substrate.

17. (Previously Presented) The method of Claim 16 wherein the second substrate comprises photo-polymer material, the method further comprising hardening the plurality of localized positive optical power units on the second substrate by photo-polymerization.

18. (Previously Presented) The method of Claim 17 wherein hardening comprises hardening the plurality of localized positive optical power units on the second substrate by photo-polymerization with ultraviolet light.